

## **LF™ 90D SURFACE CORING DRILL** Technical Overview

R BOART LONGYEAR

## LF"90D SURFACE CORING DRILL

#### Mobility

Engineered for mobility, the LF<sup>™</sup>90D surface coring drill features a telescoping mast with dump capability. The telescoping features afford a compact size during transport while the dump capability lowers the working height of the machine to enable mounting on a crawler, truck or skid.

#### Reliability

A simple hydraulic and structural design makes this drill easy to operate and maintain.

#### Safety

Designed with safety in mind, the LF90D surface coring drill includes standard safety features such as an interlocked rotation barrier that slows rotation when barrier is opened and a side shifting head which reduces working height when handling inner tubes.





## SELF-CONTAINED OPERATOR PANEL

The simple hydraulic system is easy to operate and maintain, and lift-toshift levers provide additional operator safety.

## **2** SIMPLE HYDRAULIC DESIGN

Direct-coupled hydraulic pumps with a PTO driven auxiliary pump allow for easy maintenance.

## 3 NITRO CHUCK™

Patented nitrogen gas spring jaws with hydraulic open/spring close function ensuring fail-safe operation.

## **4** ROTATION BARRIER

Prevents accidental contact with rotation unit while in operation.

## 5 HYDRAULIC SIDE SHIFTING HEAD

Lowers working height when handling inner tube.

## **B** DUMP / TELESCOPING MAST

Dump feature enables mounting on different size platforms while telescoping mast makes drill compact for transportation.

# LF<sup>™</sup>90D TECHNICAL INFORMATION

Drilling Depth Guidelines			
	Fluid Filled		
Drill Rod / Core Barrel	Hole Depth (meters)	Hole Depth (feet)	
BRQ / BQ	1 385	4,543	
NRQ / NQ	1 064	3,492	
NRQ V-WALL™	1 193	3,915	
HRQ / HQ	722	2,370	
HRQ V-WALL™	898	2,947	
PHD / PQ	476	1,562	
PHD V-WALL™	637	2,089	

The figures in these table are estimates which have been calculated using the applicable pullback capacity of the drill and on an effective rock tensile strengths of 5 MPa. Actual drilling results may vary and will depend on in-hole tools, subsurface and other environmental conditions, drilling techniques and equipment used. Always verify manufacturers' rod depth ratings prior to use.

Prime Mover			
	Metric	U.S.	
Standard Unit	Cummins QSB 6.7 L, liquid coole diesel engine	d, turbo charged, after cooled,	
Displacement	6.7 L	409 in <sup>3</sup>	
Power (maximum) at 2200 RPM	153 kW	220 hp	
Emissions Certification	Stage III	Tier 3	

### **Torque and RPM Ratings**

(Hydraulic motor at maximum/minimum displacement, prime mover at 2,200 RPM)					
	Speed (no load) Torque (stall)				
	RPM Nm Ibft				
1st Gear	122 - 199	5 322 - 3 254	3,925 - 2,400		
2nd Gear	246 - 400	2 648 - 1 620	1,963 - 1,195		
3rd Gear	439 - 714	1 486 - 908	1,096 - 670		
4th Gear	769 - 1,250	849 - 519	626 - 383		
NOTE: Head output apart and targue are infinitely variable in each goar range as indicated					

NOTE: Head output speed and torque are infinitely variable in each gear range as indicated. Actual rotation speed is affected by RPM and hydraulic motor displacement setting.

Hydraulic System			
	Metric	U.S.	
Primary Pump	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.		
Max Flow	165 L/m	43.5 gpm	
Max Pressure (factory setting)	31 MPa	4,500 psi	
Secondary Pump	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.		
Max Flow	64 L/m	17 gpm	
Max Pressure (factory setting)	21 MPa	3,000 psi	
Auxiliary Pump	Axial piston, variable displacement, pressure compensated		
Max Flow	42 L/m 11 gpm		
Max Pressure (factory setting)	14 MPa	2,000 psi	
Hydraulic Tank Capacity	231 L	61 Gal	

Drill Head				
Rotation Motor	Rexroth hydraulic motor - variable/reversible			
Mechanical Transmission	Funk 4 speed	Funk 4 speed		
Ratios	1st 6.27:1			
	2nd	3.12:1		
	3rd 1.75:1			
	4th 1.00:1			
Final Drive	Straight cut gears			
Ratio	2:1			
Head Opener	Side shift style - hydraulically actuated			
	Patented Nitro Chuck™			
Hydraulic PQ Chuck	Hydraulically opened, nitrogen gas spring closed			
	Axial holding capacity of 222 400 N (50,000 lbf)			
Drill Head	Force fed bearings, oil bath for gears			
Drill Head Lubricating Oil Filtration	25 micron suction oil filter - independent constant flow			

Drill Mast and Feed System			
	Metric	U.S.	
Feed Stroke	3.35 m	11 ft	
Max Pull Capacity	167.7 kN	37,700 lbf	
Max Thrust Capacity	88.4 kN	19,880 lbf	
Rod Pull	3 or 6 m	10 or 20 ft	
Drilling Angle	45° off horizontal to 90° vertical down		
Mast Dump (Crowd)	2.34 m	7.7 ft	
Mast Telescope	3.35 m	11 ft	

# $LF^{++}90D$ technical information

Draw Works			
	Metric	U.S.	
Main Line Hoist	Single speed motor		
Hook Load (single part line)			
Bare Drum	71.2 kN	16,000 lbf	
Hoisting Speed (single part line)			
Bare Drum	.35 m/min	1.15 ft/s	
Main Hoist Cable	15 mm	0.59 in	
Minimum Breaking Strength	226.0 kN	50,800 lb	
Note: Do not use multiple	Note: Do not use multiple part lines with the main line hoist, use single part line ONLY.		
Foot Clamp Capacity	HWT		
Wireline Hoist			
Level Wind	N/A		
Level Pull			
Bare Drum	12 kN	2,700 lb	
Full Drum	2.2 kN	502 lb	
Line Speed			
Bare Drum	123 m/min	405 ft/min	
Full Drum	321 m/min	1054 ft/min	
Drum Capacity (4.8 mm/316° swaged)	1 890 m	6,200 ft	
Minimum Breaking Strength	2 268 kg	5,000 lb	
Note: Wireline cable length to be specified at time of order			

Additional Information			
	Metric	U.S.	
Fuel Tank Capacity	243 L	64 Gal	

\* Dimensions and weights may vary depending on options and should be checked before crating or lifting.

# LF<sup>™</sup>90D DIMENSIONS AND WEIGHTS

## Weight = 8,392 KG

## Consisting of:

Power Unit Group Cummins QSB 6.7 L, Tier 3, 6 cylinder

Hydraulic Module

Draw Works Grp. c/w 16,000 lb Main Line Hoist with Cable, Wireline Hoist less Cable

Hydraulic Mast Raising

Hydraulic Mast Dump

Telescopic Mast Assembly

Rotation Unit Grp. c/w PQ Nitro Chuck™/Head Guard

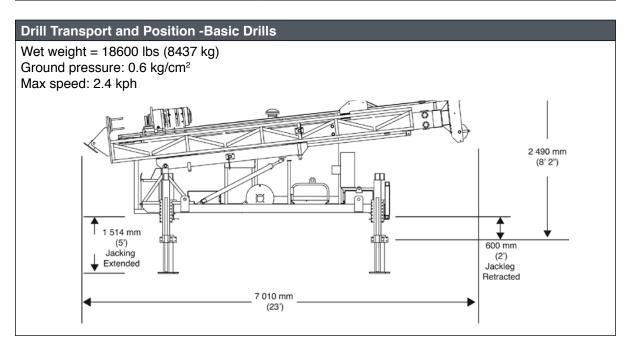
Base Frame

Fuel Tank (265 L/70 US gal)

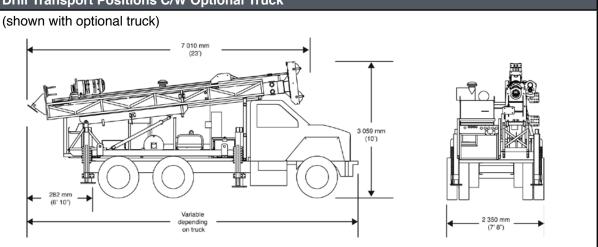
Battery - 12V

Hydraulic Foot Clamp HWT Capacity

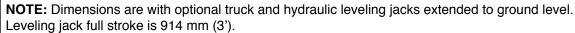
Options	
Truck	
Catwalk, Railing and Access Stairs	
Rod Rack Platform	
Hydraulic Leveling Jacks/Outriggers	
Truck Mounting Sub-frame	NOTE: The LF90D requires an additional sub frame for
Hot Weather Hydraulic Cooling Group	mounting onto a truck.
CE Certification	
Decals available in multiple languages	WARNING: Do not operate this drill with rods racked in wind velocities in excess of 85 km/h.
Fluid circulation pumps	
Mud Mixer	

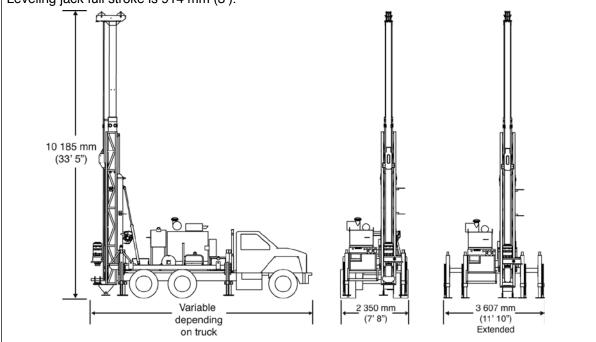


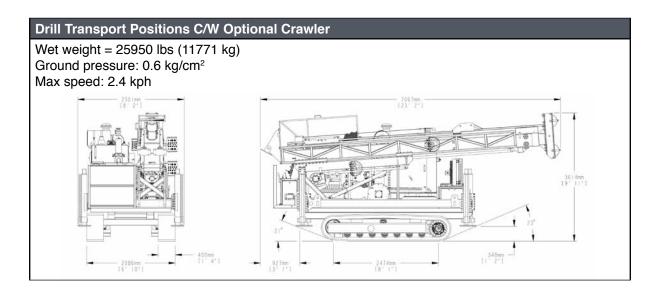
### **Drill Transport Positions C/W Optional Truck**

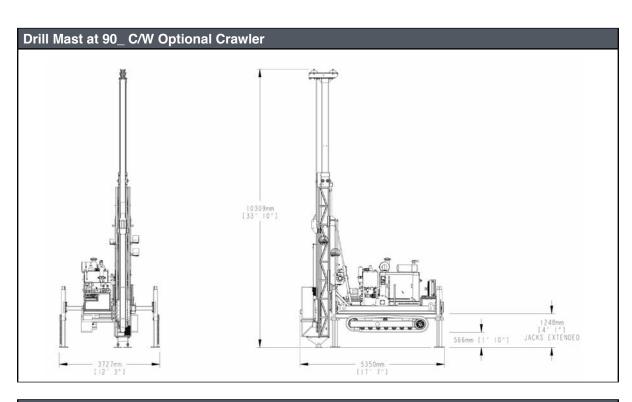


### Drill Mast at 90° C/W Optional Truck







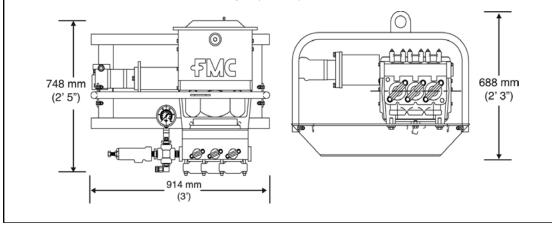


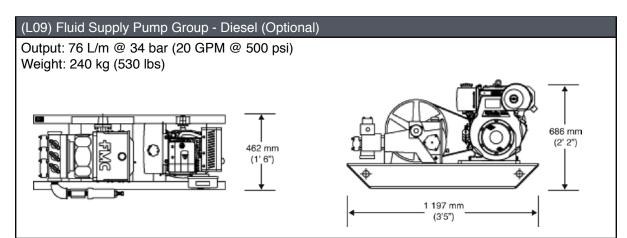
### (W11) Fluid Circulation Pump Group (Optional)

Wet Weight = 254 kg (560 lb)

The max. output of W11 pump: = 35 GPM @ 1000 psi (70 bar)

An optional liner kit is available to improve pump operation at lower flow rates. Max output with kit installed is limited to 20 GPM @ 1000 psi (70 bar)



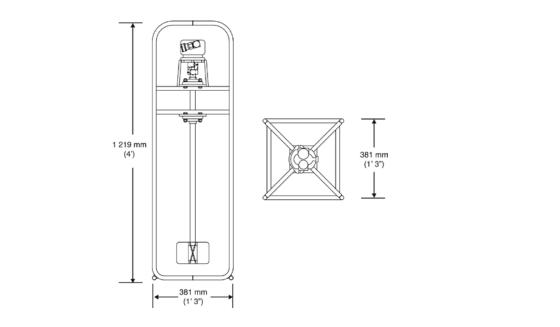


# **DIMENSIONS AND WEIGHTS**

## Mud Mixer Assembly (Optional)

Wet Weight 31 kg (68 lb)

Note: Maximum speed of the mud mixer shaft at full flow is 2300 rpm.







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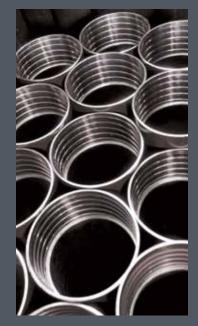
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